

## On the Sorption Behaviour of Some Cations on Cobalt Hexacyanoferrate(III) Exchanger. Binary Separations of Rb<sup>+</sup> and Cs<sup>+</sup> on Columns

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**Synopsis.** Sorption behaviour of Ag, Cs, Rb, Co(II), Zn(II), and Fe(III) ions at low concentration (0.2 mmol) is studied in different concentrations of nitric acid and ammonium nitrate on cobalt hexacyanoferrate(III) exchanger.  $\log K_d$  vs.  $\log$  concentration plots show that the sorption of these ions is not followed through ion exchange mechanism, only. In case of Rb<sup>+</sup> and Cs<sup>+</sup>, a very low  $K_d$  is observed at high concentration of nitric acid ( $>5 \text{ mol dm}^{-3}$ ) thereby showing the possibility of their elution on columns. For various other ions, such as Ba, Sr, Mn, Hg(II), Mg, Cd, Ca, Pb, Ni, La, and Th, the  $K_d$  values are almost zero. Thus the binary separation of Rb<sup>+</sup> and Cs<sup>+</sup> from a number of ions on the columns of this exchanger has been carried out.

During the last two decades a number of inorganic sorbents<sup>1-6)</sup> have been prepared and their ion exchange behaviour studied. Although a number of hexacyanoferrates(III)<sup>7-9)</sup> are insoluble, they have been little studied, with regard to their sorption behaviour. Recently we have reported on the sorption properties of chromium hexacyanoferrate(III).<sup>10)</sup> This sorbent was found to be chemically more stable and showed better selectivity in sorption behaviour as compared to corresponding chromium hexacyanoferrate(II).<sup>11)</sup> In view of better stability and selectivity of this hexacyanoferrate(III) exchanger, we have thought it desirable to investigate the exchange properties of other metal hexacyanoferrates(III). In a recent preliminary communication,<sup>12)</sup> we have reported on the use of cobalt hexacyanoferrate(III)(CoFic) as Cu(II) selective exchanger. This exchanger is highly stable in salt solution and mineral acids and possesses potentiality for important separations. Further, sorption studies on this exchanger have now been undertaken.

### Experimental

Cobalt(II) chloride (B. D. H.) and potassium hexacyanoferrate(III) (Sarabhai merck) both analytical reagent grade were used in the preparation of the exchanger without further purification. All other salts and acids were also of analytical grade. Radioisotopes of <sup>134</sup>Cs, <sup>86</sup>Rb, <sup>110m</sup>Ag, <sup>85</sup>Sr+<sup>89</sup>Sr, <sup>133</sup>Ba, <sup>54</sup>Mn, <sup>58</sup>Co, <sup>65</sup>Zn, <sup>203</sup>Hg, and <sup>55</sup>Fe+<sup>59</sup>Fe were obtained from Bhabha Atomic Research Centre, Bombay.

**Apparatus.** pH measurements were made with ELICO pH meter model LI 10. Bausch and Lomb spectronic 20 was used for spectrophotometric determination of ions. Gamma counting of <sup>110m</sup>Ag, <sup>134</sup>Cs, <sup>86</sup>Rb, <sup>85</sup>+<sup>89</sup>Sr, <sup>54</sup>Mn, <sup>58</sup>Co, <sup>65</sup>Zn, <sup>203</sup>Hg, and <sup>55</sup>Fe+<sup>59</sup>Fe was done on a Scintillation counter (ECIL, Hyderabad) employing a well type NaI (Tl) crystal.

**Preparation of Exchanger.** Cobalt(II) potassium hexacyanoferrate(III) (KCoFe(CN)<sub>6</sub>·5H<sub>2</sub>O) as reported earlier,<sup>12)</sup> was obtained by the gradual addition of cobalt(II) chloride (0.12 mol dm<sup>-3</sup>) to potassium hexacyanoferrate(III) (0.06 mol dm<sup>-3</sup>) in a thermostat at 80 °C. The precipitate thus obtained was digested for ≈35 h and finally was washed with distilled water by centrifugation and dried in an oven at 80 °C. The precipitate was equilibrated with 1 mol dm<sup>-3</sup> HNO<sub>3</sub> for 48 h, the acid being intermittently replaced. All further studies were carried out with exchanger pretreated with HNO<sub>3</sub>.

**Determination of Ions.** Mg, Ca, Ni, Cu(II), Pb, Cd, Al,

and Bi were determined by EDTA titrations and radiometric method was used for the determination of radio isotopes.

**Determination of Distribution Coefficient.** The distribution coefficients were determined by the batch equilibration method by shaking the exchanger (0.1 gm) with 10 cm<sup>3</sup> of  $2 \times 10^{-4}$  mol dm<sup>-3</sup> metal ion solution in different concentrations of nitric acid or ammonium nitrate.

**Determination of Sorption Capacity for Cs<sup>+</sup> and Rb<sup>+</sup> and Column Operation.** Studies on the maximum uptake of Cs<sup>+</sup> and Rb<sup>+</sup> on cobalt hexacyanoferrate(III) were carried out by shaking 50 mg of the exchanger with 20 cm<sup>3</sup> solution of Rb<sup>+</sup> or Cs<sup>+</sup> ( $10^{-6}$  to  $10^{-1}$  mol dm<sup>-3</sup>). For column operations, a column of i.d. 0.5 cm containing 0.5 g exchanger was used. Column capacity was determined from breakthrough experiment using Rb<sup>+</sup> or Cs<sup>+</sup> solution (0.1 mol dm<sup>-3</sup>) at 4 drops (≈0.2 cm<sup>3</sup>) per minute and found to be 0.4 mequiv. g<sup>-1</sup> both for Cs<sup>+</sup> and Rb<sup>+</sup>. For separation studies, the column was loaded with a mixture of the metal ions pair to be separated and the elution was started after 15 min at a flow rate of 4 drops (≈0.2 cm<sup>3</sup>) per minute.

### Results and Discussion

The extent of static sorption of Rb<sup>+</sup> and Cs<sup>+</sup> at different concentrations is given in Table 1. It is seen that in dilute solutions ( $10^{-4}$ — $10^{-6}$  mol dm<sup>-3</sup>) the sorption of Rb<sup>+</sup> and Cs<sup>+</sup> is almost cent percent and it attains a constant value at concentration of  $10^{-1}$  mol dm<sup>-3</sup>. The maximum sorption capacity is found to be 1.68 mequiv. g<sup>-1</sup> for Cs<sup>+</sup> and 3.4 mequiv. g<sup>-1</sup> for Rb<sup>+</sup> ions. This high sorption capacity indicates that K<sup>+</sup> is substituted by Rb<sup>+</sup> or Cs<sup>+</sup>, the theoretical exchange capacity on the basis of K<sup>+</sup> being liberated is 2.5 mequiv. g<sup>-1</sup>. The release of K<sup>+</sup> was detected experimentally. The excess sorption capacity of Rb<sup>+</sup> ions may be due to molecular adsorption of Rb<sup>+</sup>.

**Sorption behaviour of Rb<sup>+</sup>, Cs<sup>+</sup>, Ag<sup>+</sup>, Co<sup>2+</sup>, Zn<sup>2+</sup>, and Fe<sup>3+</sup>.** For the efficient use of this exchanger in the separation and isolation, it is necessary to have information about their sorption behaviour in presence of acids and salt solutions. Therefore, in order to work out the conditions for the elution of these ions from the column, the variation of their  $K_d$  values at  $2 \times 10^{-4}$  mol dm<sup>-3</sup> concentration was investigated as a function of NH<sub>4</sub>NO<sub>3</sub> and HNO<sub>3</sub> concentration. As usual these results in terms of  $\log K_d$  vs.  $\log$  concentration of NH<sub>4</sub>NO<sub>3</sub> and HNO<sub>3</sub> are shown in Figs. 1 and 2, respectively. Perusal of

TABLE 1. SORPTION OF Cs<sup>+</sup> AND Rb<sup>+</sup> IONS ON COBALT HEXACYANOFERRATE(III) AS A FUNCTION OF CsNO<sub>3</sub> OR RbCl CONCENTRATION

Concentration of CsNO <sub>3</sub> or RbCl mol dm <sup>-3</sup>	mequiv. of Cs sorbed g <sup>-1</sup> of the exchanger	mequiv. of Rb sorbed g <sup>-1</sup> of the exchanger
$5 \times 10^{-1}$	1.68	3.4
$3 \times 10^{-1}$	1.68	3.4
$1 \times 10^{-1}$	1.68	3.4
$1 \times 10^{-2}$	0.76	1.66
$8 \times 10^{-3}$	0.62	1.48
$5 \times 10^{-3}$	0.50	1.41
$2 \times 10^{-3}$	0.32	0.68
$1 \times 10^{-3}$	0.31	0.38
$1 \times 10^{-4}$	0.04	0.04
$1 \times 10^{-5}$	0.004	0.004
$1 \times 10^{-6}$	0.0004	0.0004

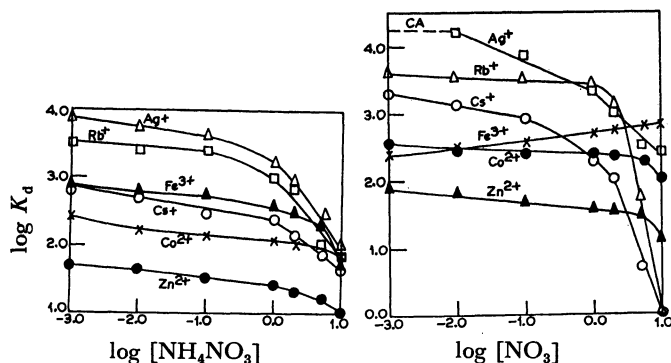


Fig. 1. Variation of  $\log K_d$  of  $\text{Cs}^+$ ,  $\text{Rb}^+$ ,  $\text{Ag}^+$ ,  $\text{Co}^{2+}$ ,  $\text{Zn}^{2+}$ , and  $\text{Fe}^{3+}$  ions with  $\log \text{NH}_4\text{NO}_3$  concentration.

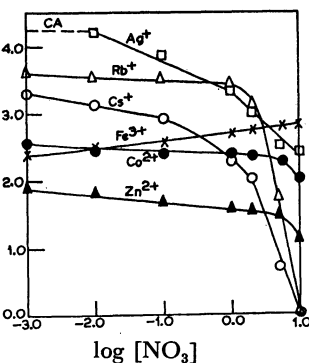


Fig. 2. Variation of  $\log K_d$  of  $\text{Cs}^+$ ,  $\text{Rb}^+$ ,  $\text{Ag}^+$ ,  $\text{Co}^{2+}$ ,  $\text{Zn}^{2+}$ , and  $\text{Fe}^{3+}$  ions with  $\log \text{HNO}_3$  concentration.

these plots (Fig. 1) shows that the sorption of  $\text{Ag}^+$ ,  $\text{Rb}^+$ , and  $\text{Cs}^+$  ions is little affected upto  $\text{NH}_4\text{NO}_3$  concentration of  $1 \text{ mol dm}^{-3}$  and the slope of the plots ( $-1.3$ ,  $-1.0$ ,  $-0.7$  for  $\text{Ag}^+$ ,  $\text{Rb}^+$ , and  $\text{Cs}^+$ ) in the range  $1 \text{ mol dm}^{-3}$  to  $10 \text{ mol dm}^{-3}$  approximate to  $-1$  indicating that sorption of these ions may be proceeding through ion exchange mechanism. In the lower concentration range,  $10^{-3}$  to  $1 \text{ mol dm}^{-3}$ , the exchanger does not get saturated with the  $\text{NH}_4^+$  ions and the slope of  $\approx -1.0$  is not thus obtained. The effect of  $\text{HNO}_3$  on  $K_d$  (Fig. 2) is different in that the  $K_d$  of  $\text{Cs}^+$  and  $\text{Rb}^+$  falls approximately to zero value at  $10 \text{ mol dm}^{-3}$   $\text{HNO}_3$  and slope of  $-1$  is obtained only for  $\text{Ag}^+$  in higher concentration range.

The effect of  $\text{HNO}_3$  or  $\text{NH}_4\text{NO}_3$  concentration on  $\text{Co}^{2+}$ ,  $\text{Zn}^{2+}$ , and  $\text{Fe}^{3+}$  is significantly different from that of  $\text{Cs}^+$ ,  $\text{Rb}^+$ , and  $\text{Ag}^+$ . The  $K_d$  values of these ions remains almost unchanged even in higher concentration of the acid and salt. These ions thus appear to be irreversibly sorbed on the exchanger. This irreversible sorption may be due to the formation of a mixed phase involving the substitution of potassium and cobalt(II) ions. The  $K_d$  values of  $\text{Fe}^{3+}$  surprisingly increases at higher acidity, which possibly indicates the formation of more stable new phase. Similar behaviour was observed for the adsorption of number of bivalent ions on zinc hexacyanoferrate(II) and hexacyanoferrate(III).<sup>7)</sup>

**Separations of  $\text{Cs}^+$  and  $\text{Rb}^+$ .** It is seen from  $K_d$  values (Table 2) that the exchanger can be used to separate  $\text{Cs}^+$  and  $\text{Rb}^+$  from a number of metal ions.  $10 \text{ mol dm}^{-3}$   $\text{HNO}_3$  was used to elute  $\text{Cs}^+$  or  $\text{Rb}^+$  from the columns as the  $K_d$  of these ions is decreased to approximately zero value (Fig. 2) in higher acid concentration. Although, the exchanger has high affinity for  $\text{Ag}^+$ , but it cannot be used for its recovery because its elution from the columns is very difficult. Further  $\text{Cs}^+$  and  $\text{Rb}^+$  can also not be separated from  $\text{Co}^{2+}$ ,  $\text{Zn}^{2+}$ , and  $\text{Fe}^{3+}$  as they can not be eluted even at high  $\text{HNO}_3$  or  $\text{NH}_4\text{NO}_3$  concentration. The low  $K_d$  values ( $\approx 0$  to  $43$ ) of the metal ions, such as  $\text{Ba(II)}$ ,  $\text{Sr(II)}$ ,  $\text{Mn(II)}$ ,  $\text{Hg(II)}$ ,  $\text{Cd(II)}$ ,  $\text{Ca(II)}$ ,  $\text{Pb(II)}$ ,  $\text{Ni(II)}$ ,  $\text{Al(III)}$ ,  $\text{La(III)}$ ,  $\text{Bi(III)}$ , and  $\text{Th(IV)}$ , were obtained in their  $0.002 \text{ mol dm}^{-3}$  solution in  $0.01 \text{ mol dm}^{-3}$  corresponding acid. Thus the separation of  $\text{Cs}^+$  and  $\text{Rb}^+$  from these metal ions, which can be eluted with  $0.01 \text{ mol dm}^{-3}$   $\text{HNO}_3$  is possible and a number of binary separations (Table 2) of analytical importance have been carried out. The recovery of other ions is sharp and quantitative whereas

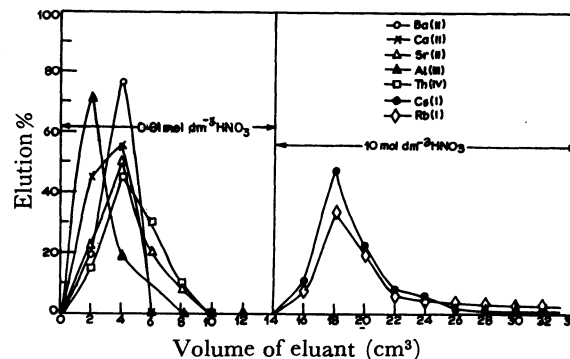


Fig. 3. Separation of  $\text{Cs}^+$  or  $\text{Rb}^+$  from other cations on cobalt hexacyanoferrate(III)

TABLE 2. BINARY SEPARATIONS OF  $\text{Cs}^+$  ( $K_d=200$ ) AND  $\text{Rb}^+$  ( $K_d=2401$ ) FROM VARIOUS CATIONS ON COBALT HEXACYANOFERRATE(III) COLUMNS

Sample No.	Other cation	Amount taken/ $\mu\text{g}$			Recovery of $\text{Cs}^+$ %	Recovery of $\text{Rb}^+$ %
		$K_d^{a)}$ $\text{cm}^3 \text{ g}^{-1}$	$\text{Cs}^+$	$\text{Rb}^+$		
1	$\text{Ba(II)}$	1	531.64	342	549.44	96.0
2	$\text{Sr(II)}$	12	531.64	342	350.54	96.2
3	$\text{Mn(II)}$	4	531.64	342	219.76	95.0
4	$\text{Hg(II)}$	1	531.64	342	802.44	95.9
5	$\text{Mg(II)}$	0	531.64	342	97.28	96.0
6	$\text{Cd(II)}$	0	531.64	342	449.64	95.8
7	$\text{Ca(II)}$	0	531.64	342	160.32	96.0
8	$\text{Pb(II)}$	5	531.64	342	828.84	95.2
9	$\text{Ni(II)}$	0	531.64	342	234.84	95.9
10	$\text{Al(III)}$	11	531.64	342	107.92	96.0
11	$\text{La(III)}$	0	531.64	342	555.68	96.0
12	$\text{Bi(III)}$	43	531.64	342	836.00	95.2
13	$\text{Th(IV)}$	0	531.64	342	928.40	96.0

Recovery of all other cations is almost 100%. a)  $K_d$  values of  $\text{Cs}^+$ ,  $\text{Rb}^+$ , and other metal ions are determined at  $0.002 \text{ mol dm}^{-3}$  concentration of the metal salt solution in  $0.01 \text{ mol dm}^{-3}$  corresponding acid.

more than 90 percent of  $\text{Rb}^+$  and  $\text{Cs}^+$  could be eluted with  $18 \text{ cm}^3$  of  $10 \text{ mol dm}^{-3}$   $\text{HNO}_3$ . With larger amounts of  $\text{HNO}_3$ , almost complete recovery of  $\text{Cs}^+$  and  $\text{Rb}^+$  is possible. Few typical separations are shown in Fig. 3.

Thus this exchanger is useful for many important separation of  $\text{Cs}^+$  and  $\text{Rb}^+$  from large number of metal ions and is superior to nickel and cobalt hexacyanoferrate(II)<sup>13)</sup> exchangers where the elution of  $\text{Cs}^+$  from the column is difficult.

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